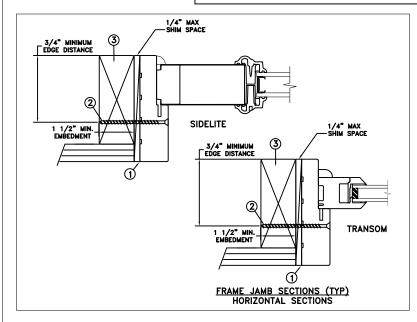


THROUGH FRAME INSTALLATION



M.	AXIMUM FRAME	DI	J	IMPACT
	65 x 95	+50/	-50	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #10 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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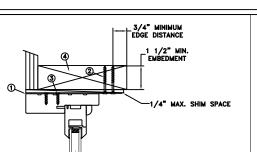


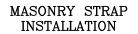
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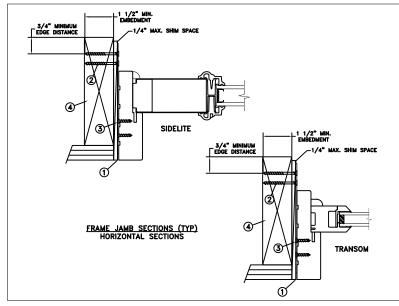
MICHAEL D. STREMMEL, P.E. Florida P.E. No. 65868, REG. No. 37122

D. SIREMMEL, F.E.
No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

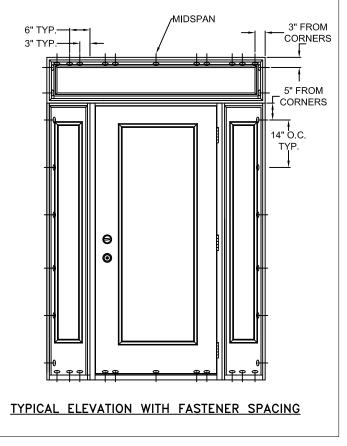
	DATE: 12/27/2023	TET TOWATE	3737 LAKEPORT BLVD.	
DRAWN BY: M.HAM	SCALE: NTS	JCLL WC	N KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
CHECKED BY: D.VEZO	TITLE:			
APPROVED BY: D.VEZO	Energy Saver Steel Wood Edge Inswing Opaque O/OXO			
D1000382				
REPORT No.: SJW2010-001		CAD DWG. No.:	REV: C SHEET 1 of 10	







MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO



- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #10 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use 2 #10 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

FRAME SECTION (TYP)
VERTICAL SECTION

1/4" MAX. SHIM SPACE

1/2" MIN. **EMREDMENT**

3/4" MINIMUM

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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1410 Eden Road York, PA. 17406 (717) 916-6300

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		DATE: 12/27/2023	
	DRAWN BY: M.HAM	SCALE: NTS	
	CHECKED BY: D.VEZO	TITLE:	

IELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

Energy Saver Steel Wood Edge Inswing Opaque O/OXO

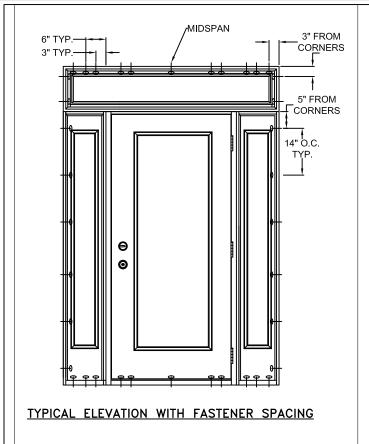
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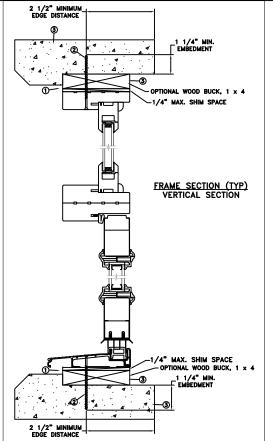
APPROVED BY:

D.VEZO

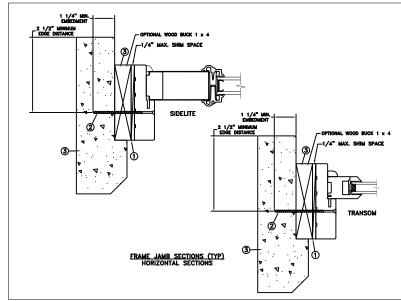
REPORT No.: SJW2010-001 CAD DWG. No.:

SHEET 2 of 10









MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO
	CF OF	CF OF 150 / 50

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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1410 Eden Road York, PA. 17406 (717) 916-6300

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	DRAWN BY: M.HAM	SCALE:	NTS	J.
	CHECKED BY: D.VEZO	TITLE:		

ELDWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

Energy Saver Steel Wood Edge Inswing Opaque O/OXO

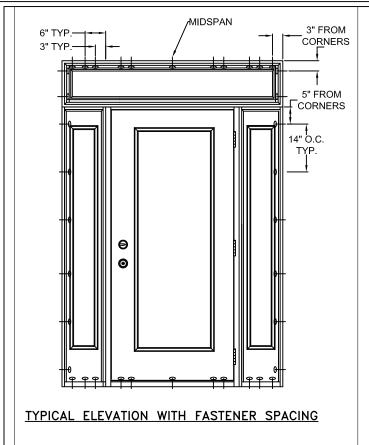
D1000382 REPORT No.: SJW2010-001

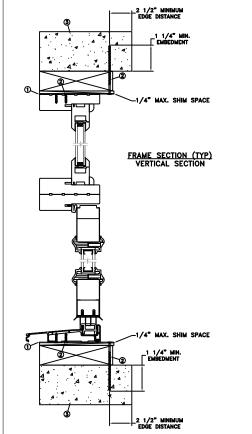
APPROVED BY:

D.VEZO

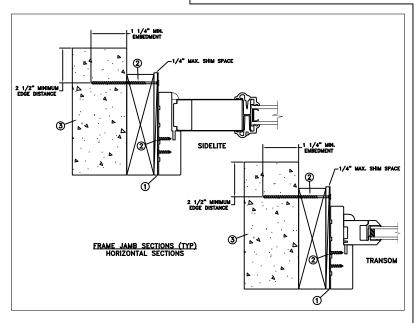
CAD DWG. No.:

SHEET 3 of 10









MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use (1) 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- 3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
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- All glazing shall conform to ASTM E1300.
- 3. Use structural or composite shims where required.
- 4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

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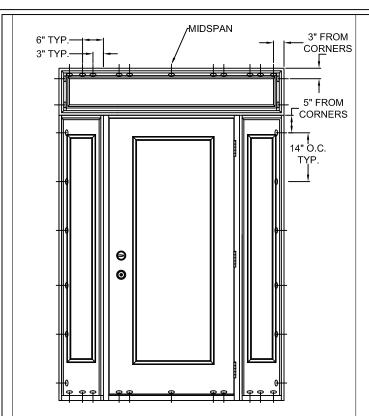


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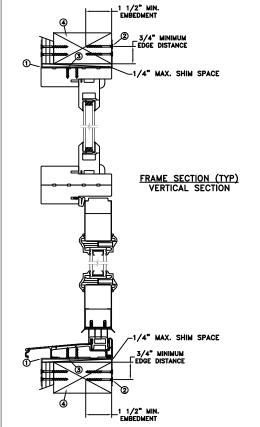
MICHAEL D. STREMMEL, P.E. Florida P.E. No. 65868, REG. No. 37122

D. SIREMMEL, P.E. No. 65868, REG. No. 37122 1410 Eden Road York, PA. 17406 (717) 916-6300

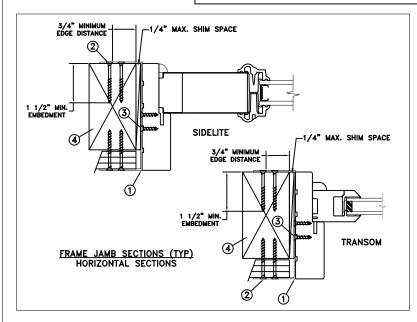
	DATE: 12/27/2023	3737 LAKEPORT BLVD.			
DRAWN BY: M.HAM	SCALE: NTS	JELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936			
CHECKED BY: D.VEZO	TITLE:				
APPROVED BY: D.VEZO	Energy Saver Steel Wood Edge Inswing Opaque O/OXO				
D1000382					
REPORT No.: SJW2010-001		CAD DWG, No.: REV: C SHEET 4 of 10			



TYPICAL ELEVATION WITH FASTENER SPACING



MASONRY STRAP INSTALLATION



MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO
	•	

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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- Use structural or composite shims where required.
- Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

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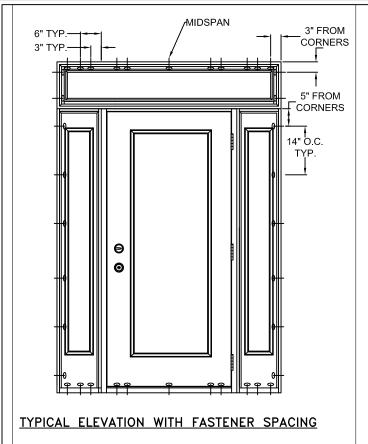
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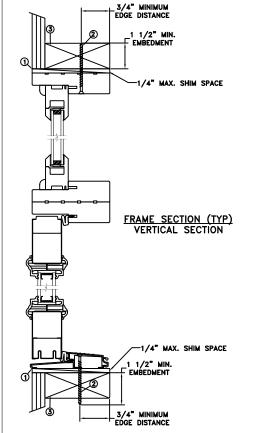
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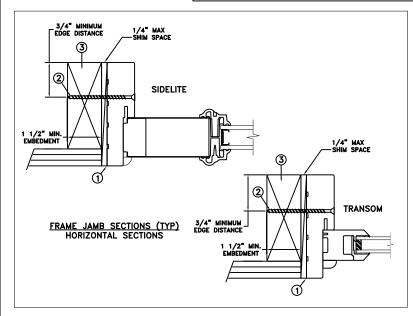
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	DATE: 12/27/2023	3737 LAKEPORT BLVD.			
DRAWN BY:	SCALE: NTS	JELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936			
CHECKED BY: D.VEZO	TITLE:				
APPROVED BY: D.VEZO	Energy Saver Steel Wood Edge Inswing Opaque O/OXO				
D1000382					
REPORT No.: SJW2010-001		CAD DWG. No.: REV: C SHEET 5 of 10			





THROUGH FRAME INSTALLATION



MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #10 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
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1410 Eden Road York, PA. 17406 (717) 916-6300

	DATE: 12/27/2023	
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.VEZO	TITLE;	

TELEWEN KLAMATH FALLS OR, 97601

3737 LAKEPORT BLVD.

PHONE: (800) 535-3936

Energy Saver Steel Wood Edge Outswing Opaque O/OXO

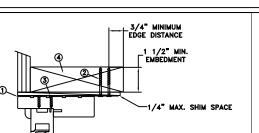
D1000382 REPORT No.: SJW2010-001

APPROVED BY:

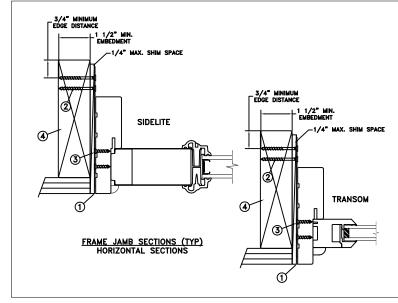
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CAD DWG. No.:

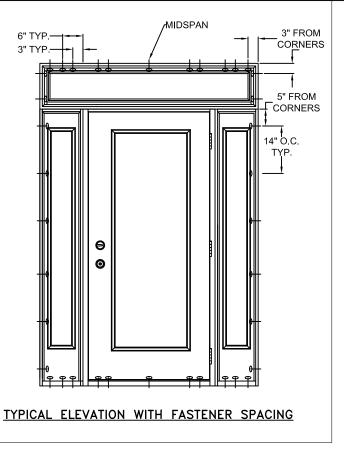
SHEET 6 of 10







_			
	MAXIMUM FRAME	DP	IMPACT
	65 x 95	+50/-50	NO
		-	



- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
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- Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

APPROVED BY:

FRAME SECTION (TYP) VERTICAL SECTION

1/4" MAX. SHIM SPACE

1/2" MIN. **EMBEDMENT**

3/4" MINIMUM

- The product shown herein is designed tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
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		DATE: 12/27/2023	
	DRAWN BY: M.HAM	SCALE: NTS	
	CHECKED BY: D.VEZO	TITLE:	

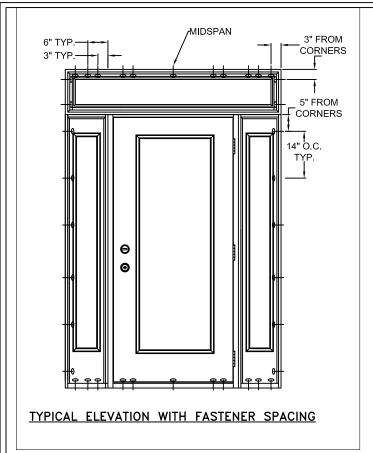
IELEWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

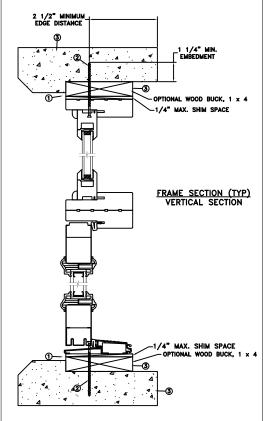
Energy Saver Steel Wood Edge Outswing Opaque O/OXO

D.VEZO D1000382

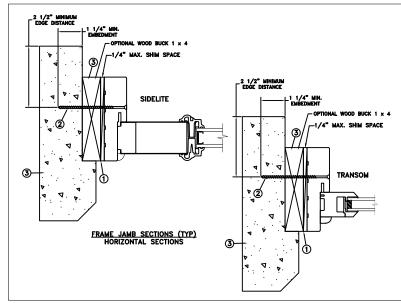
REPORT No.: SJW2010-001 CAD DWG. No.:

SHEET 7 of 10









MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
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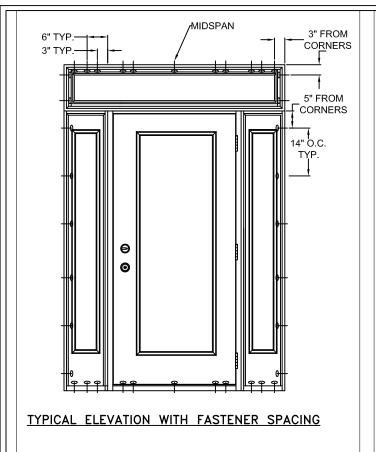
3737 LAKEPORT BLVD. SYEN KLAMATH FALLS OR, 97601

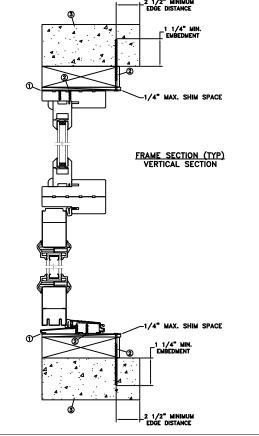
PHONE: (800) 535-3936

ood Edge Outswing Opaque O/OXO

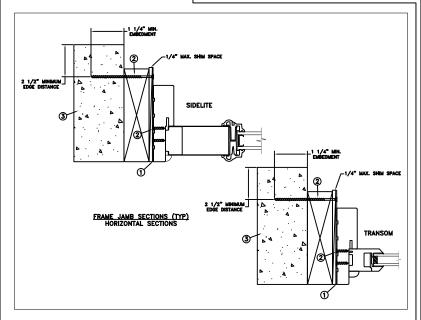
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REPORT No.: SJW2010-001 CAD DWG. No.: SHEET 8 of 10





CONCRETE/MASONRY INSTALLATION



MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO

Installation Notes:

- Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use (1) 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
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1410 Eden Road York, PA. 17406 (717) 916-6300

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3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936

Energy Saver Steel Wood Edge Outswing Opaque O/OXO

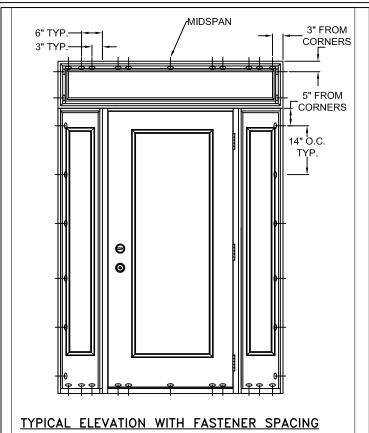
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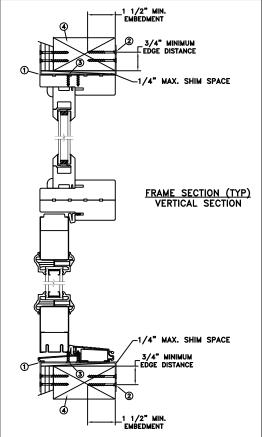
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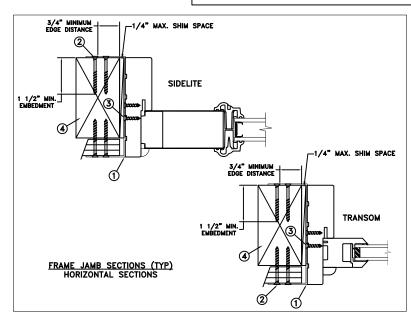
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MASONRY STRAP INSTALLATION



MAXIMUM FRAME	DP	IMPACT
65 x 95	+50/-50	NO

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a
 minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame
 substrate (min. S.G. = 0.42).
- 3. Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- Use structural or composite shims where required.
- 4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

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This item has been digitally signed and sealed by Michael D. Stremmel, PE on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

MICHAEL D. STREMMEL, P.E. Florida P.E. No. 65868, REG. No. 37122

D. SIREMMEL, P.L. No. 65868, REG. No. 37122 1410 Eden Road York, PA. 17406 (717) 916-6300

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